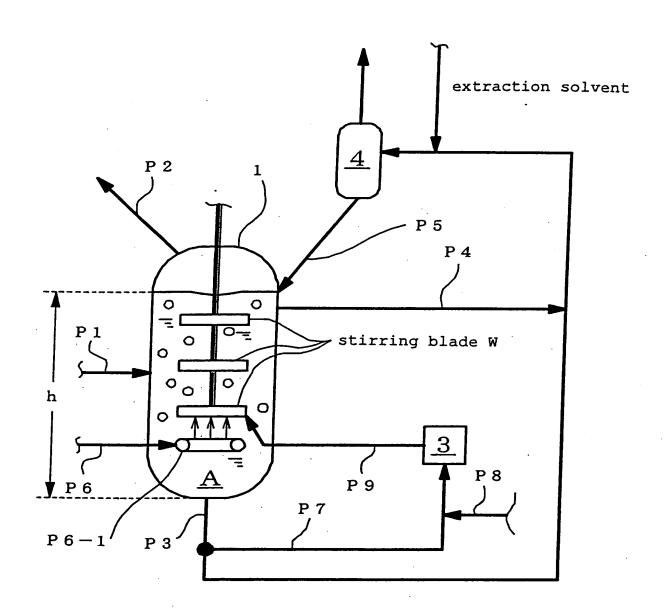
FIG.1



extraction solvent) byproducts isoprene (used as isobutylene Ø t t steam Water t-butanol 10 Р9 isobutylene water  $\infty$ P10-1 steam P 9 water ( steam P10-2 P 2 ٥ о П P 7 0 P 5 steam -Water extraction solvent P 4 2 P 6 Р 3 Water aqueous phosphoric acid solution aqueous formaldehyde solution P6-1 . P1-3 P1-1

FIG